UNIVERSAL BONDER



SAFETY DATA SHEET

Compiled in accordance with REACH Regulation (EC) No 1907/2006, as retained and amended in UK law

ISSUE DATE: 08.04.2014 REVISION DATE: 14.09.2022 SUPERSEDES: 02.12.2019

VERSION: 3.2

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture

Trade name : Universal Bonder

Product code : Ford Internal Ref.: 105224

SDS Number : 8048

UFI : VYDD-V90J-800E-8HPT Product use : Professional use

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Function or use category : Adhesives, sealants

1.2.2. Uses advised against

Restrictions on use : None known

1.3. Details of the supplier of the safety data sheet

Supplier Distributor

Ford-Werke GmbH Ford Motor Company Ltd.
Edsel-Ford-Str. 2-14 Parts Distribution Centre
50769 Cologne Royal Oak Way South
Germany NN11 8NT Daventry, Northants

+49 221 90-33333 United Kingdom sdseu@ford.com +44 1327 305 198

1.4. Emergency telephone number

+49 (0) 6132-84463 (GBK GmbH - 24/7)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations

Health hazards Skin corrosion/irritation, Category 2 H315 Causes skin irritation.

Serious eye damage/eye irritation, H319 Causes serious eye irritation.

Category 2

Specific target organ toxicity – Single H335 May cause respiratory irritation.

exposure, Category 3, Respiratory tract

irritation

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to The Chemicals (Health and Safety) and Genetically Modified Organisms (Contained Use) (Amendment etc.) (EU Exit) Regulations

Hazard pictograms



Signal word Warning

Contains Ethyl 2-cyanoacrylate

Hazard statements

H315 Causes skin irritation.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.

Precautionary statements

Prevention

P261 Avoid breathing vapours.

P280 Wear eye protection, protective gloves

Response

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical advice/attention.

EUH-statements EUH202 - Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of

children

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII. This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical name	CAS- No EC- No	%	Classification according to Regulation (EC) No.	Notes
	Index No		1272/2008 [CLP]	
	RRN			
Ethyl 2-cyanoacrylate	7085-85-0	50 - <100	Eye Irrit. 2, H319	(10 ≤C < 100) STOT SE 3,
	230-391-5		STOT SE 3, H335	H335
	607-236-00-9		Skin Irrit. 2, H315	
	01-2119527766-29-XXXX			
Hydroquinone	123-31-9	0,001 - <	Acute Tox. 4 (Oral), H302	
	204-617-8	0,1	(ATE=500 mg/kg	
	604-005-00-4		bodyweight)	
	01-2119524016-51-XXXX		Eye Dam. 1, H318	
			Skin Sens. 1, H317	
			Muta. 2, H341	
			Carc. 2, H351	
			Aquatic Acute 1, H400	
			(M=10)	
			Aquatic Chronic 1, H410	
			(M=1.0)	

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Call a poison center or a doctor if you feel unwell. Ensure that medical personnel are aware of the

material(s) involved, and take precautions to protect themselves. Never give anything by mouth to

an unconscious person.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if

you feel unwell.

First-aid measures after skin contact : Cyanoacrylates give off heat on solidification. In rare cases a large drop will generate enough heat

to cause a burn. Wash skin with plenty of water and soap. If adhesive bonds skin, flush with water

and seek medical assistance.

In case the lips are accidently glued together, get medical attention immediately. If lips are accidentally stuck together apply warm water to the lips and encourage maximum wetting and pressure from saliva inside the mouth. If skin irritation occurs: Get medical advice/attention.

First-aid measures after eye contact : If the eye is bonded closed, release eyelashes with warm water by covering with wet pad.

Cyanoacrylate will bond to eye protein and will cause periods of weeping which will help to debond

the adhesive.

Keep eye covered until debonding is complete, usually within 1-3 days.

Do not force eye open. Medical advice should be sought in case solid particles of cyanoacrylate trapped behind the eyelid cause any abrasive damage. Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation

persists: Get medical advice/attention.

First-aid measures after ingestion : Ensure that breathing passages are not obstructed. The product will polymerise immediately in the

mouth making it almost impossible to swallow. Saliva will slowly separate the solidified product from

the mouth (several hours). Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : May cause shortness of breath, tightness of the chest, a sore throat and cough. May cause

respiratory irritation.

Symptoms/effects after skin contact : Irritation. Redness. Skin rash/inflammation.

Symptoms/effects after eye contact : Eye irritation. Conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

Unsuitable extinguishing media : Do not use a water jet since it may cause the fire to spread.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released. During fire, gases hazardous to health may be formed. Nitrogen

oxides. Carbon oxides (CO, CO2).

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Firefighters must use standard

protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots,

and in enclosed spaces, SCBA. Self-contained breathing apparatus.

Other information : Cool containers exposed to heat with water spray and remove container, if no risk is involved.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid breathing vapours. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to

section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Do not allow to enter drains or water courses.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.

Methods for cleaning up : Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is

possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small spills: Take up liquid spill into absorbent material. Clean surface thoroughly to remove residual contamination. Never return spills in original containers for

re-use.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For disposal of residues refer to section 13: "Disposal considerations".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Use only outdoors or in a well-ventilated area. Avoid breathing vapours. Avoid contact with skin and

eyes. Wear personal protective equipment.

Hygiene measures : Always observe good personal hygiene measures, such as washing after handling the material and

before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to

remove contaminants.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Incompatible products : alkalis. Keep away from open flames, hot surfaces and sources of ignition.

Incompatible materials : Alcohol. Alkalines. Amines. Incompatible with water, humid air.

7.3. Specific end use(s)

adhesives.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. National occupational exposure and biological limit values

Ethyl 2-cyanoacrylate (7085-85-0)	
United Kingdom - Occupational Exposure Limits	
Local name	Ethyl cyanoacrylate
WEL STEL (OEL STEL)	1.5 mg/m³
WEL STEL	0.3 ppm
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
Hydroguinone (123-31-9)	

Hydroquinone (123-31-9)

United Kingdom - Occupational Exposure Limits

Local name Hydroquinone
WEL TWA (OEL TWA) [1] 0.5 mg/m³

Regulatory reference EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

Ethyl 2-cyanoacrylate (7085-85-0)

Ethyl 2-cyanoacrylate (7085-85-0)	
DNEL/DMEL (Workers)	
Acute - systemic effects, inhalation	9.25 mg/m³
Acute - local effects, inhalation	9.25 mg/m³
Long-term - systemic effects, inhalation	9.25 mg/m³
Long-term - local effects, inhalation	9.25 mg/m³
DNEL/DMEL (General population)	
Acute - systemic effects, inhalation	9.25 mg/m³
Acute - local effects, inhalation	9.25 mg/m³
Long-term - systemic effects, inhalation	9.25 mg/m³
Long-term - local effects, inhalation	9.25 mg/m³
Hydroquinone (123-31-9)	
DNEL/DMEL (Workers)	
Long-term - systemic effects, dermal	3.33 mg/kg bodyweight/day
Long-term - systemic effects, inhalation	2.1 mg/m³
DNEL/DMEL (General population)	
Long-term - systemic effects,oral	0.6 mg/kg bodyweight/day
Long-term - systemic effects, inhalation	1.05 mg/m³
Long-term - systemic effects, dermal	1.66 mg/kg bodyweight/day
PNEC (Water)	
PNEC aqua (freshwater)	0.57 µg/L
PNEC aqua (marine water)	0.057 μg/L
PNEC aqua (intermittent, freshwater)	1.34 µg/L
PNEC (Sediment)	
PNEC sediment (freshwater)	4.9 µg/kg dw
PNEC sediment (marine water)	0.49 µg/kg dw
PNEC (Soil)	
PNEC soil	0.64 µg/kg dw
PNEC (STP)	
PNEC sewage treatment plant	0.71 mg/l

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

8.2.2. Personal protection equipment

8.2.2.1. Eye and face protection

Eye protection:

Safety glasses. EN 166. Safety glasses with side shields

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

The recommendation is only valid for the supplied product and the stated application. Special working conditions, like heat or mechanical strain, which deviate from the test conditions, can reduce the protective effect provided by the recommended glove

Material	Permeation	Thickness (mm)	Comments
Butyl rubber	6 (> 480 minutes)	0,7	Glove recommendation: Butoject® 898 (Kächele-Cama GmbH, source of supply see www.kcl.de) or comparable product.
In case of splash contact: Nitrile rubber (NBR)	10 - 29 minutes	0,4	Glove recommendation: Camatril Velours® 730 (Kächele-Cama GmbH, source of supply see www.kcl.de) or comparable product.

Other skin protection

Materials for protective clothing:

Wear suitable protective clothing.

8.2.2.3. Respiratory protection

Respiratory protection:

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Type A - High-boiling (>65 °C) organic compounds

8.2.2.4. Thermal hazards

Thermal hazard protection:

Wear appropriate thermal protective clothing, when necessary.

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases.

Consumer exposure controls:

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Other information:

Density

Wear suitable protective clothing.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid

Colour : Transparent. Colourless. Straw.

Odour Characteristic. Odour threshold : Not available Melting point : Not applicable : Not available Freezing point Boiling point > 149 °C Flammability : Not applicable **Explosive limits** : Not available Lower explosive limit (LEL) : Not available Upper explosive limit (UEL) : Not available Flash point 80 - 93.4 °C : Not available Auto-ignition temperature Decomposition temperature : Not available рΗ : Not available : Not available Viscosity, kinematic Solubility : Not available : Not available Log Kow Vapour pressure : < 0.6 mPa @25°C : < 700 mbar Vapour pressure at 50 °C

: Not available

: Not available Relative density : Not available Relative vapour density at 20 °C Not applicable Particle size Particle size distribution Not applicable Not applicable Particle shape Not applicable Particle aspect ratio Not applicable Particle aggregation state Not applicable Particle agglomeration state Particle specific surface area Not applicable Particle dustiness : Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

VOC content : < 3 %

SECTION 10: Stability and reactivity

10.1. Reactivity

A rapid exothermic polymerisation reaction occurs in the presence of water, amines, alkaline substances and alcohol.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Based on available data, the classification criteria are not met
Acute toxicity (dermal) : Based on available data, the classification criteria are not met
Acute toxicity (inhalation) : Based on available data, the classification criteria are not met

Universal Bonder	
ATE CLP (oral)	> 2000 mg/kg
Hydroquinone (123-31-9)	
LD50 oral rat	> 375 mg/kg bodyweight
ATE CLP (oral)	500 mg/kg bodyweight
Skin corrosion/irritation	: Causes skin irritation.

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Causes serious eye irritation.

Respiratory or skin sensitisation : Based on available data, the classification criteria are not met Germ cell mutagenicity : Based on available data, the classification criteria are not met Carcinogenicity : Based on available data, the classification criteria are not met Reproductive toxicity : Based on available data, the classification criteria are not met

STOT-single exposure : May cause respiratory irritation.

Ethyl 2-cyanoacrylate (7085-85-0)	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Based on available data, the classification criteria are not met
Aspiration hazard	: Based on available data, the classification criteria are not met
11.2. Information on other hazards	
No additional information available	
SECTION 12: Ecological information	
12.1. Toxicity	
Ecology - general	: The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
Hazardous to the aquatic environment, short–term (acute)	: Based on available data, the classification criteria are not met
Hazardous to the aquatic environment, long-term (chronic)	: Based on available data, the classification criteria are not met
Hydroquinone (123-31-9)	
LC50 - Fish [1]	0.635 mg/l Oncorhynchus mykiss
EC50 - Crustacea [1]	0.134 mg/l
EC50 72h - Algae [1]	0.33 mg/l
12.2. Persistence and degradability	
No additional information available	
12.3. Bioaccumulative potential	
Ethyl 2-cyanoacrylate (7085-85-0)	
Log Pow	0.776 @ 22 °C, 6,3 pH

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

Universal Bonder

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII.

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII.

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Other adverse effects : No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this product

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional legislation (waste)	: Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Dispose of in accordance with local regulations.
Waste treatment methods	: Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken for recycling, recovery or waste in accordance with

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local regulation.

European List of Waste (LoW) code

: The Waste code should be assigned in discussion between the user, the producer and the waste $\frac{1}{2}$

disposal company.

15 01 10* - packaging containing residues of or contaminated by dangerous substances 08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous

substances

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1. UN number or ID number

 UN-No. (ADR)
 : Not regulated.

 UN-No. (IMDG)
 : Not regulated.

 UN-No. (IATA)
 : UN 3334

 UN-No. (ADN)
 : Not regulated.

 UN-No. (RID)
 : Not regulated.

14.2. UN proper shipping name

Proper Shipping Name (ADR) : Not regulated.

Proper Shipping Name (IMDG) : Not regulated.

Proper Shipping Name (IATA) : Cyanoacrylate ester

Proper Shipping Name (ADN) : Not regulated.

Proper Shipping Name (RID) : Not regulated.

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : Not regulated.

IMDG

Transport hazard class(es) (IMDG) : Not regulated.

IATA

Transport hazard class(es) (IATA) : 9
Hazard labels (IATA) : 9

ADN

Transport hazard class(es) (ADN) : Not regulated.

RID

Transport hazard class(es) (RID) : Not regulated.

14.4. Packing group

Packing group (ADR) : Not regulated.

Packing group (IMDG) : Not regulated.

Packing group (IATA) : III

Packing group (ADN) : Not regulated. Packing group (RID) : Not regulated.

14.5. Environmental hazards

Dangerous for the environment : No Marine pollutant : No

Other information : No supplementary information available.

14.6. Special precautions for user

Overland transport

Not regulated.

Transport by sea

Not regulated.

Air transport

PCA Excepted quantities (IATA) : E1 : Y964 PCA Limited quantities (IATA) PCA limited quantity max net quantity (IATA) : 30kgG PCA packing instructions (IATA) : 964 PCA max net quantity (IATA) : 100L CAO packing instructions (IATA) : 964 CAO max net quantity (IATA) : 220L : A27 Special provisions (IATA) : 9A ERG code (IATA)

Inland waterway transport

Not regulated.

Rail transport

Not regulated.

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

EU restriction list (REACH Annex XVII)

Reference code Applicable on

3(b) Universal Bonder; Ethyl 2-cyanoacrylate

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

VOC content : <3

Other information, restriction and prohibition regulations: Directive 92/85/EEC on the safety and health of pregnant workers and workers who have recently

given birth or are breastfeeding as amended. Directive 94/33/EC on the protection of young people at work, as amended. Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work, as amended. For details, refer to section 3 and 8.

Directive 2012/18/EU (SEVESO III)

Seveso Additional information : Not applicable

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

General. Markets.

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of

16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC)

No 1907/2006.

Full text of H- and EUH-statements

Acute Tox. 4 (Oral) Acute toxicity (oral), Category 4

Aquatic Acute 1 Hazardous to the aquatic environment – Acute Hazard, Category 1

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Aquatic Chronic 1 Hazardous to the aquatic environment – Chronic Hazard, Category 1

Carc. 2 Carcinogenicity, Category 2

EUH202 Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.

Eye Dam. 1 Serious eye damage/eye irritation, Category 1
Eye Irrit. 2 Serious eye damage/eye irritation, Category 2

H302 Harmful if swallowed. H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H319 Causes serious eye irritation.
 H335 May cause respiratory irritation.
 H341 Suspected of causing genetic defects.

H351 Suspected of causing cancer.
H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

Muta. 2 Germ cell mutagenicity, Category 2
Skin Irrit. 2 Skin corrosion/irritation, Category 2
Skin Sens. 1 Skin sensitisation, Category 1

STOT SE 3 Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]

Skin Irrit. 2 H315 Calculation method Eye Irrit. 2 H319 Calculation method STOT SE 3 H335 Calculation method

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.



Attachment to the Safety Data Sheet

Product Name: Universal Bonder

Ford Int. Ref. No.: 105224 Revision Date: 14.09.2022

Involved Products:

Finiscode Part number Container Size:

. 1 5 003 604 A77SX 19554 GA 20 g